# INDRANI PATNAIK

(MINES OWNER)

A/6, COMMERCIAL ESTATE, CIVIL TOWNSHIP, ROURKELA - 769 004 Phone: 0661-2400139, 2400014, FAX: 0661-2402226

REFERENCE: UIMM/IP/ENV/JUNE/19/03

DATE: 28.06.2020

To

The Member Secretary
State Pollution Control Board, Orissa
Parivesh Bhawan, A/118
Nilakantha Nagar, Unit – VIII,
Bhubaneshwar – 751012

Subject: Environmental Statement of "Unchabali Iron & Mn. Mines of Smt. Indrani Patnaik located in villages(s) Unchabali & Balda, Tehsil-Barbil, Dist: Keonjhar for the year 2019-2020.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental Statement for the financial year 2019-2020 in the form – V as per rule – 14 under Environment (protection) Rules, 1986 in respect of Unchabali Iron & Mn. Mines of Smt. Indrani Patnaik.

This is for your kind information, please.

Thanking You,

For Unchabali Iron & Mn. Ore Mines of Smt. Indrani Patnaik

Authorized Signatory 286 22.

Encl: As Above

**Copy to:** The Regional Officer, SPCB, Regional Office, College Road, Dist: Keonjhar, Odisha.

W.O.: Boneikela, Joda, Dist: Keonjhar - 758034, Ph: 06767-273448, 272304, Fax: 06767-272304

## [FORM-V] (See Rule 14)

## Environment Statement for the financial year ending the 31st March 2020

## PART-A

(1)Name and address of the owner / Occupier of the industry, Operation or process	<ul> <li>Unchabali Iron &amp; Mn. Ore Mines</li> <li>Smt. Indrani Patnaik</li> <li>At- Unchabali, P.O: Bamebari</li> <li>Dist. Keonjhar, Orissa -758034.</li> <li>Email:ags@altradegroup.com</li> <li>Contact no: 9437062184</li> </ul>
<ul> <li>(2) Industry category Primary</li> <li>(3)Production capacity Units</li> <li>(4)Year of establishment</li> <li>(5)Date of the last Environmental</li> <li>Statement Submitted</li> </ul>	<ul> <li>(STC CODE) Secondary-(SIC Code)</li> <li>4.0 MTPA</li> <li>20 May 2008 (year of commencement)</li> <li>09.05.2019</li> </ul>
<u>P</u> /	ART-B
Water and Raw material Consumption: (1)Water Consumption m³/day Process Cooling (Water sprinkling on Haul roads) Domestic (Drinking purpose)	- 1175 m <sup>3</sup> / Day - 972 m <sup>3</sup> / Day - 190 m <sup>3</sup> / Day - 13 m <sup>3</sup> / Day
Name of Product output	Process water consumption per unit of
Sized Iron Ore	NA
During the previous Financial year	
(1)	(2)
(1) (2) (3)	

<sup>1.</sup> Substituted by rule 2 (b) of the environment (Protection) amendment rules, 1993 notified vide G.S.R vide G.S.R 3'6 (E) dated 22.04.1993.

ely.

## (ii) Raw material consumption

Not applicable

Name of raw Material	Name of Products raw material	Consumption of per unit of out put	
	During the previous Financial Year	during the current Financial year	

\*Industry may use codes if disclosing details or raw material would violate contractual obligations, otherwise all industries have to name the raw materials used.

### PART-C

Pollution discharged to environment /unit of output - Not Applicable (Parameter as specified in the consent issued)

## A) Water:

(Parameter as specified in the consent issued)							
Pollutants	Quantity of Pollutants Discharged ( Mass / day)	Conc. of Pollutants Discharged ( Mass / Volume)	% of variation from prescribed standard with reasons				
Water (ETP Discharge) 1 M <sup>3</sup> /Day							
pН	NA	7.38	Within the Range				
TSS	0.0715kg /day	71.50 mg/ lit	28.50 % below the norm				
Oil & Grease	0.0004 kg /day	4.00 mg/ lit	96.00 % below the norm				
Water (S.T.P Discharge) 10 M <sup>3</sup> / D							
pН	NA	7.15	Within the Range				
T.S.S	0.1274 kg/day	12.74 mg/ lit	87.26 % below the norm				
B.O.D	0.0753 kg/day	25.09 mg/ lit	74.91 % below the norm				
Mines Surface runoff water Quality Report							
pН	NA	7.07	Within the Range				
T.S.S	386.89 kg /day	72.0 mg/ lit 28.00 % below the no					
Oil & Grease	10.74 kg / day	2.0 mg/ lit	80.00 % below the norm				

## Air: Not Applicable

Note: Present there is no such trade effluent and source of emissions from current mines operation methodology.

### PART - D

#### **Hazardous Wastes**

(As specified under Hazardous Waste/ Management and Handling Rules, 1986)

Hazardous waste [Waste Oil]			Total Quantity [KL]
		ing the previous	During the Current financial year
From process     From Pollution Control FACILITY     Used Oil     Oil contaminate waste	NA NA 22.47 KL 0.280 TON		NA NA 20.16 KL 0.160 TON
	PATRT-E Solid Wast	•	
			Total Quantity
	During the previous Financial year		during the current financial year
(a)From process:		1262040/7	0040150(T)
(Overburden and Intercalated Waste) (b) From pollution control facility (c) (1) Quantity recycled or re-utilized	:	1363949(T) NIL	2049152(T) NIL
Within the unit (2) Sold	:	Nil Nil	NIL NIL
(3) Disposed	: Kept in within		

#### PART-F

Please specify the characteristics (in terms of composition and quantum) of Hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

- ♣ The used oil generation is stored at an earmarked area and the same is disposed to authorized recycler in a proper manner.
- → The used led batteries are kept at an earmarked area in a proper manner, which is later disposed to an authorized recycler through buy-back system.
- The generation of OB & Intercalated waste is dumped in earmarked area as per approved mining plan & scheme with following mitigate measures such as proper sloping, terracing, and toe retention wall & garland drainage. Further, to avoid the dump erosion surface area of the dump was muted with Plantation & Geo textile applications along with local grass seeds.

Cy.

### PART-G

Impact of the pollution abatement measures taken on conservation of natural re-sources and on the cost of the production

- → The roof top rain water harvesting has been implemented at site employee's camp & Unchabali Village School in the direction of natural conservation of water resources.
- ♣ The massive plantation has been done at mines dump, safety zone and local villages.
- ♣ The top soil is stored in a proper manner and the same has been utilized for plantation and camp garden.
- ♣ Coir matting, retaining wall, garland drainage and check dam are provided to mines dump and soil erosion areas.
- ♣ Check dams & check wears are provided at the toe of the miens.

#### PART-H

Additional measures/investment proposal for environmental protection including abatement of pollution, prevention of pollution

- ♣ 2.5 KM automatic fixed sprinkler has been implemented for mines dispatch road dust suppression.
- ♣ Two no. of 30 KL & 25 KL capacity mobile water tanker has engaged for mines haul road dust suppression.
- ♣ Five numbers of 8 KL mobile water tanker have been engaged for village road dust suppression
- ♦ Effective dry fog system has been implemented in all the crusher and screen plant
- ♣ Rain water harvesting plant has been implemented at employees camp to increase the water table
- Rain water harvesting has been implemented at village Unchabali school to increase the water table
- ♣ Dust extraction and wetting process are being used for drilling process
- ♣ STP plant implemented at camp to treat the sewage water and the treated water is utilized for plantation & garden watering.
- ♣ ETP plant has been implemented at mines service center and the treated water is utilized for plantation and & garden watering.
- Plantation in safety zone, school area, camp areas and dump areas
- ♣ Coir matting and mixed grass application over dumps for better stabilization
- ♣ Check-dam for silt control in surface run-off from mines area.

#### PART-I

Any other particulars for improving the quality of the environment

- 1) Regular awareness program is given to the company employees, local villagers and school children towards environment and pollution.
- 2) The world environmental day, forest day, earth day, safety day & wild life week has being celebrated regularly along with school children's & company employee's, the celebration was followed through environmental awareness program.

Ey.

## PHOTOS:

























